



FILE NO.

## PARTS LIST

Pharmaceutical refrigerator

MPR-1411  
MPR-1411R

### Product code no.

|          |                 |            |             |
|----------|-----------------|------------|-------------|
| MPR-1411 | 115V, 60Hz, U3  | 823-629-51 | U. S. A     |
| MPR-1411 | 220V, 50Hz, K3  | 823-629-52 | Thailand    |
| MPR-1411 | 220V, 60Hz, K3  | 823-629-53 | KOREA       |
| MPR-1411 | 230V, 50Hz, K3  | 823-629-54 | NETHERLANDS |
| MPR-1411 | 220V, 50Hz, G3L | 823-629-55 | CHINA       |

### Product code no.

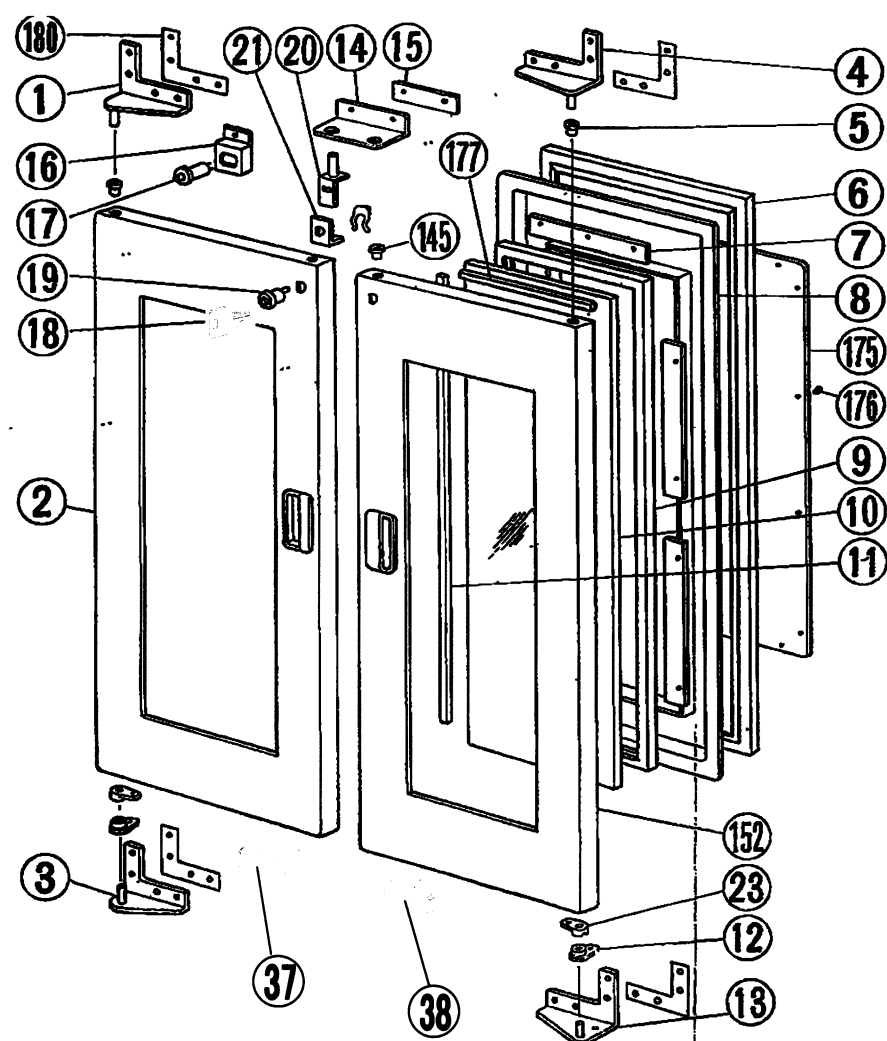
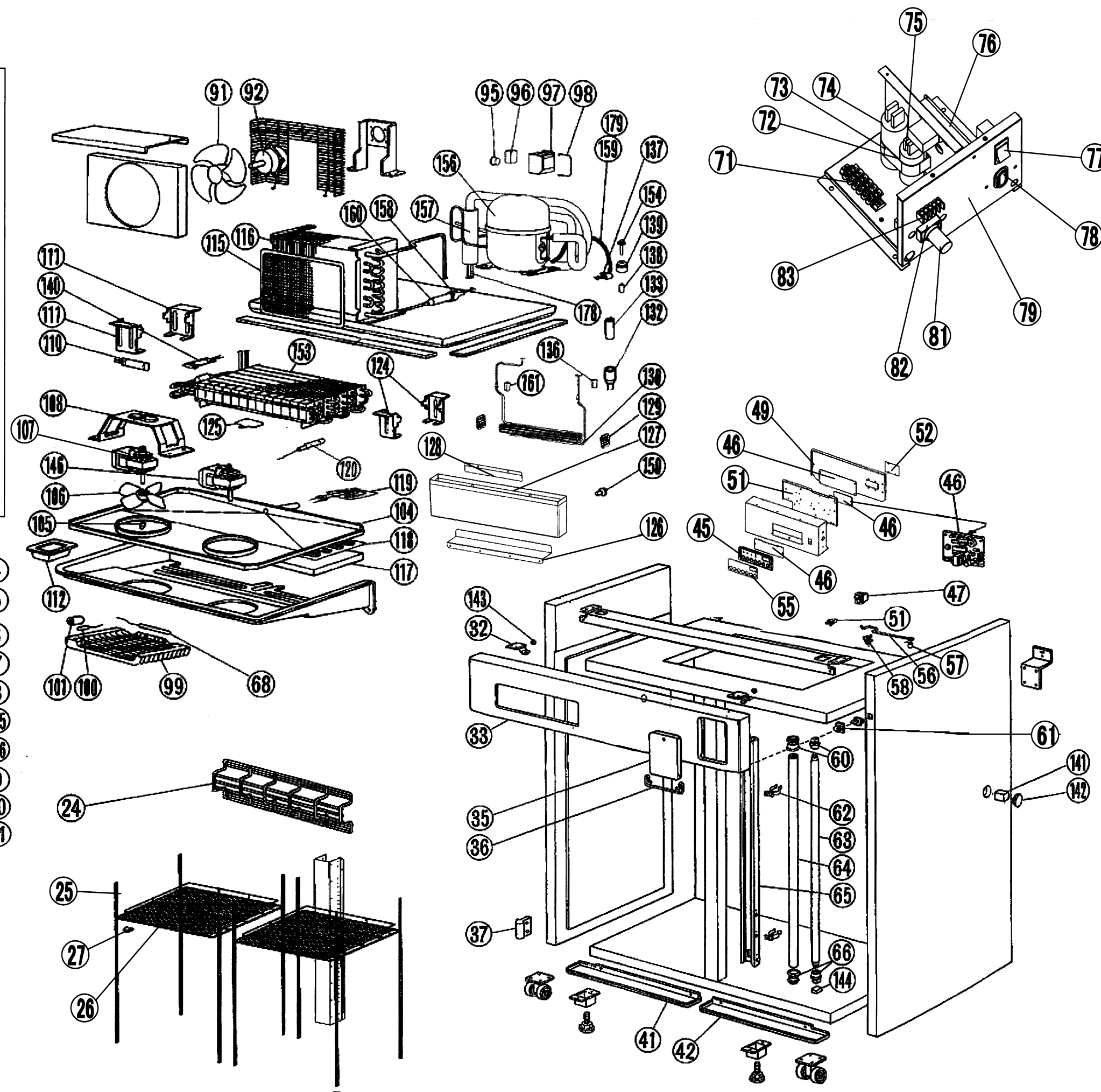
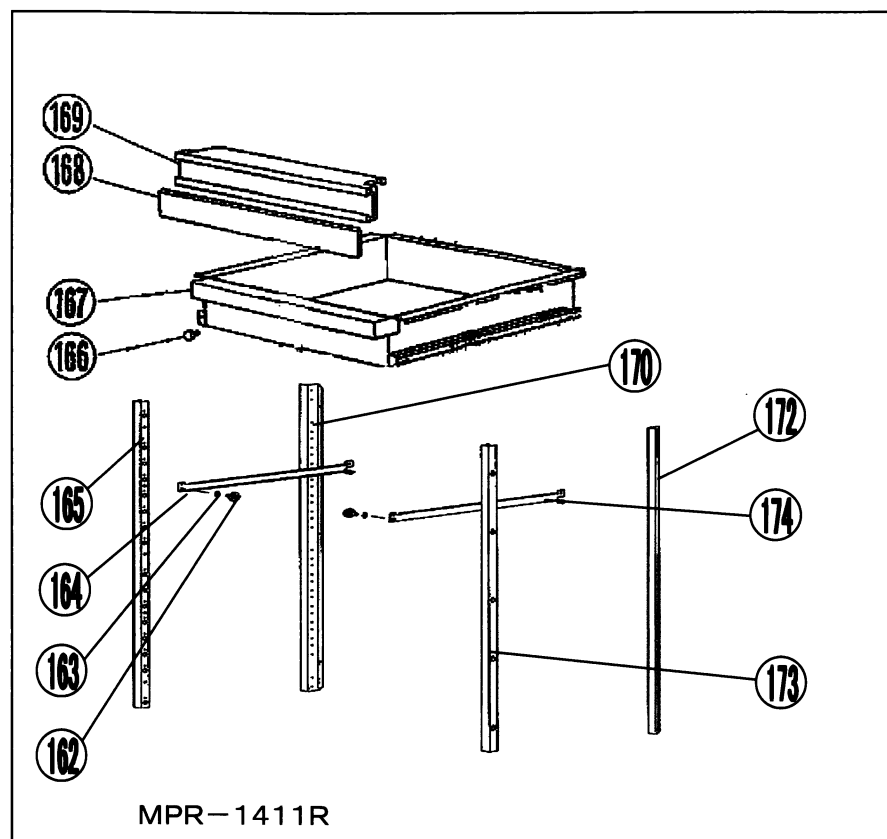
|           |                 |            |             |
|-----------|-----------------|------------|-------------|
| MPR-1411R | 115V, 60Hz, U3  | 823-629-71 | U. S. A     |
| MPR-1411R | 220V, 50Hz, K3  | 823-629-72 | Thailand    |
| MPR-1411R | 220V, 60Hz, K3  | 823-629-73 | KOREA       |
| MPR-1411R | 230V, 50Hz, K3  | 823-629-74 | NETHERLANDS |
| MPR-1411R | 220V, 50Hz, G3L | 823-629-75 | CHINA       |

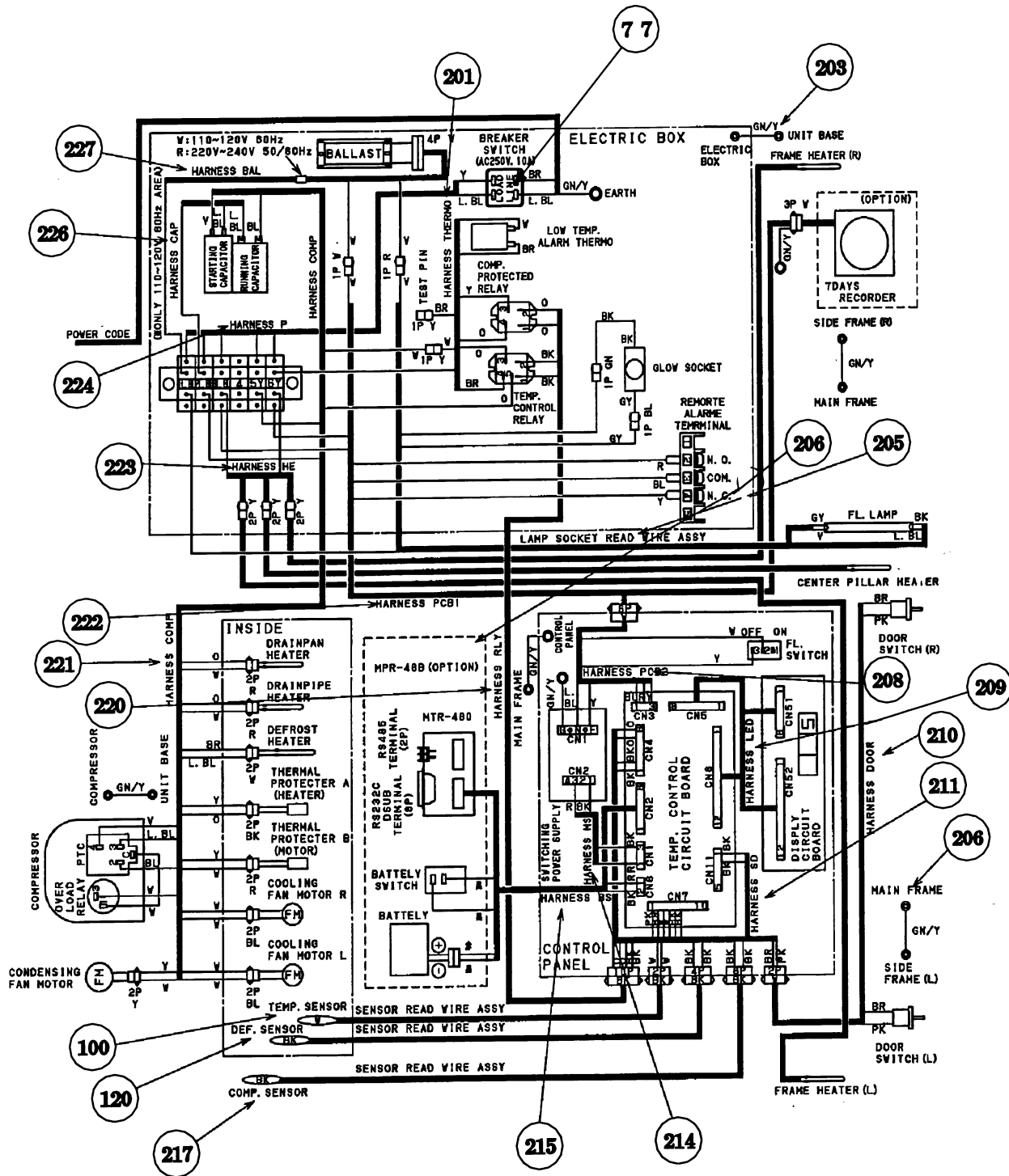
#### ! RoHS

This product does not contain any hazardous substances prohibited by the RoHS Directive.  
(You will find 'RSF' mark near the rating plate on the RoHS compliant product.)

#### ⚠ WARNING

- \* You are requested to use RoHS compliant parts for maintenance or repair.
- \* You are requested to use lead-free solder.





# MPR-1411/R

Note: The parts marked with  have special characteristics of safety if replace the  marks, use only SANYO specified parts.

| KEY NO.                                                                               | PART CODE    | DESCROPTION         | 1411         | 1411         | 1411         | 1411R        | 1411R        | 1411R        | REFERENCE No. |
|---------------------------------------------------------------------------------------|--------------|---------------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
|                                                                                       |              |                     | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz |               |
| 001                                                                                   | 624 203 7521 | HINGE ASSY LEFT T   | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0132001501 |
| 002                                                                                   | 624 231 6855 | URETHANE FOAM ASSY  | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0310502401 |
| 003                                                                                   | 624 203 7545 | HINGE ASSY LEFT B   | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0132001701 |
| 004                                                                                   | 624 203 7538 | HINGE ASSY RIGHT T  | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0132001601 |
| 005                                                                                   | 624 203 6838 | GROMMET             | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2332200500 |
| 006                                                                                   | 624 203 6821 | DOOR GASKET         | 2            | 2            | 2            | 2            | 2            | 2            | 7FB0321600800 |
| 007                                                                                   | 624 028 5306 | PLATE MTG           | 4            | 4            | 4            | 4            | 4            | 4            | 8232333111100 |
| 008                                                                                   | 624 203 6807 | DOOR PANEL          | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2320102900 |
| 009                                                                                   | 624 203 6814 | DOOR GLASS GASKET   | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2331500400 |
| 010                                                                                   | 624 203 6791 | DOOR GLASS          | 2            | 2            | 2            | 2            | 2            | 2            | 7FB0336100600 |
| 011                                                                                   | 624 232 2566 | SEAL (*FO-U-F)      | 4            | 4            | 4            | 4            | 4            | 4            | 7FB2903605105 |
| 012                                                                                   | 624 203 7576 | GROMMET A           | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2332200700 |
| 013                                                                                   | 624 203 7552 | HINGE ASSY RIGHT B  | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0132001801 |
| 014                                                                                   | 624 203 7583 | PLATE LOCK          | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2130200401 |
| 015                                                                                   | 624 176 1182 | SHIM LATCH A        | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2132500500 |
| 016                                                                                   | 624 207 9309 | PLATE MTG DOOR SW   | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2133125300 |
|  017 | 624 197 1925 | DOOR SWITCH         | 2            | 2            | 2            | 2            | 2            | 2            | 7FB4S10104100 |
| 018                                                                                   | 624 076 4757 | KEY                 | 2            | 2            | 2            | 2            | 2            | 2            | 8312330780600 |
| 019                                                                                   | 624 226 2640 | LOCK ASSY (PR-414)  | 2            | 2            | 2            | 2            | 2            | 2            | 7FB0330600600 |
| 020                                                                                   | 624 205 5112 | PLATE LOCK ASSY     | 2            | 2            | 2            | 2            | 2            | 2            | 7FB0330900101 |
| 021                                                                                   | 624 028 3999 | GUIDE LOCK          | 2            | 2            | 2            | 2            | 2            | 2            | 8232331210100 |
| 023                                                                                   | 624 203 6845 | GROMMET B           | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2332200600 |
| 024                                                                                   | 624 205 0254 | GUARD               | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2233601101 |
| 025                                                                                   | 624 211 0804 | PLATE SUPPORT       | 8            | 8            | 8            | -            | -            | -            | 7FB2222101000 |
| 026                                                                                   | 624 230 9741 | SHELF               | 8            | 8            | 8            | -            | -            | -            | 7FB2220503801 |
| 027                                                                                   | 625 073 4726 | SUPPORT SHELF       | 32           | 32           | 32           | -            | -            | -            | 8382232103801 |
| 032                                                                                   | 625 210 0659 | SUPPORT             | 2            | 2            | 2            | 2            | 2            | 2            | 5FM2175002701 |
| 033                                                                                   | 624 225 7455 | COVER ASSY 1404     | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0134201702 |
| 035                                                                                   | 624 227 9402 | COVER RECORDER      | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2133012903 |
| 036                                                                                   | 624 209 1585 | SHAFT COVER         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2236302001 |
| 037                                                                                   | 624 218 7936 | STOP DOOR           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2330500400 |
| 038                                                                                   | 624 232 1996 | STOP DOOR           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2330500300 |
| 041                                                                                   | 624 228 8879 | TRAY DRAIN L        | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2130700702 |
| 042                                                                                   | 624 228 8862 | TRAY DRAIN R        | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2130700802 |
| 045                                                                                   | 624 214 1013 | CONTROL PANEL A     | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2134509100 |
| 046                                                                                   | 624 231 6923 | ELEC COMPONENT ASSY | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0U20215304 |
|  047 | 624 183 3148 | SWITCH (HLS112D)    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4S10100300 |
| 049                                                                                   | 624 230 9734 | COVER CONT.         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2133036800 |

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| KEY NO.                                                                                 | PART CODE    | DESCROPTION                  | 1411         | 1411         | 1411         | 1411R        | 1411R        | 1411R        | REFERENCE No. |
|-----------------------------------------------------------------------------------------|--------------|------------------------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
|                                                                                         |              |                              | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz |               |
| 051                                                                                     | 624 229 8267 | PLATE MTG                    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2133174700 |
| 052                                                                                     | 624 216 0588 | COVER                        | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2533200700 |
| 055                                                                                     | 624 229 5235 | TRIM PANEL                   | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2611305551 |
| 056                                                                                     | 624 204 8428 | COVER STOPPER                | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2330500201 |
| 058                                                                                     | 625 070 8918 | SUPPORT                      | 1            | 1            | 1            | 1            | 1            | 1            | 8382197513900 |
| 060                                                                                     | 624 231 6930 | SOCKET                       | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4J10106100 |
| 061                                                                                     | 624 204 1955 | SUPPORT                      | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2132105700 |
| 062                                                                                     | 625 156 7903 | CLIP                         | 2            | 2            | 2            | 2            | 2            | 2            | 8452532913210 |
|  063   | 624 006 5069 | FULORESCENT LAMP (FL-40SD)   | 1            | 1            | 1            | 1            | 1            | 1            | 4614942002    |
| 064                                                                                     | 625 116 1583 | COVER                        | 1            | 1            | 1            | 1            | 1            | 1            | 8422500111600 |
| 065                                                                                     | 624 203 7057 | SUPPORT SHELF FRONT          | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2232103601 |
| 066                                                                                     | 624 231 6947 | SOCKET                       | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4J10106200 |
| 068                                                                                     | 624 232 2740 | THERMOSTAT                   | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4S40104500 |
|  071   | 624 200 2758 | TERMINAL BASE 6P             | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4J30100801 |
| 072                                                                                     | 624 229 8632 | PLATE MTG                    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2533104800 |
| 073                                                                                     | 624 030 4113 | SHIM                         | 1            | -            | -            | 1            | -            | -            | 8232532510700 |
| 073                                                                                     | 624 226 3180 | SHIM                         | -            | 1            | 1            | -            | 1            | 1            | 7FB2532500500 |
| 074                                                                                     | 624 229 6096 | FIXED CAPACITOR              | 1            | -            | -            | 1            | -            | -            | 7FB4C30100100 |
|  074 | 626 120 1552 | CAPACITOR (6MF, 400VAC)      | -            | 1            | 1            | -            | 1            | 1            | 4223947268    |
| 075                                                                                     | 624 229 9677 | CAPACITOR (120U)             | 1            | -            | -            | 1            | -            | -            | 7FB4C10100500 |
| 075                                                                                     | 624 229 7222 | CAPACITOR (60U)              | -            | 1            | 1            | -            | 1            | 1            | 7FB4C10100400 |
| 076                                                                                     | 624 231 7876 | LEAD WIRE ASSY               | 1            | -            | -            | 1            | -            | -            | 7FB0W30138102 |
| 076                                                                                     | 624 231 7869 | LEAD WIRE ASSY               | -            | 1            | -            | -            | 1            | -            | 7FB0W30138103 |
| 076                                                                                     | 624 231 7852 | LEAD WIRE ASSY               | -            | -            | 1            | -            | -            | 1            | 7FB0W30138104 |
|  077 | 624 219 5023 | BREAKER SWITCH (BAM210131    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4S10108201 |
| 078                                                                                     | 624 211 0811 | GROMMET (20X40)              | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2130402400 |
| 079                                                                                     | 624 231 5445 | PLATE MTG                    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2133183701 |
|  081 | 624 006 5243 | GLOW STARTER (FG-4P)         | 1            | 1            | 1            | 1            | 1            | 1            | 4615904001    |
| 082                                                                                     | 624 231 7623 | SOCKET                       | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4J10106300 |
|  083 | 624 220 1656 | TERMINAL BASE (3P)           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4J30101103 |
| 091                                                                                     | 626 520 0322 | FAN ASSY                     | 1            | 1            | 1            | 1            | 1            | 1            | 8020340113200 |
| 092                                                                                     | 624 231 7722 | LEAD WIRE ASSY (SE4-D041N1P) | 1            | -            | -            | 1            | -            | -            | 7FB0W30124502 |
| 092                                                                                     | 624 231 7739 | LEAD WIRE ASSY (SE4-D041N5P) | -            | 1            | 1            | -            | 1            | 1            | 7FB0W30124503 |
| 095                                                                                     | 624 229 7185 | OVER LORD RELAY (5. 6C36C1)  | 1            | -            | -            | 1            | -            | -            | 7FB4S20208800 |
| 095                                                                                     | 624 230 0328 | OVER LORD RELAY (2. 8C36C1)  | -            | 1            | -            | -            | 1            | -            | 7FB4S20209300 |
| 095                                                                                     | 624 230 0335 | OVER LORD RELAY (3. 2C36C1)  | -            | -            | 1            | -            | -            | 1            | 7FB4S20209400 |

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|-----------------------------------------------------------------------------------------|--------------|-------------------------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
|                                                                                         |              |                               | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz |               |
| 096                                                                                     | 624 229 5754 | PTC-ASM                       | 1            | -            | -            | 1            | -            | -            | 7FB4S20209100 |
| 096                                                                                     | 624 229 7239 | PTC-ASM                       | -            | 1            | 1            | -            | 1            | 1            | 7FB4S20209200 |
| 097                                                                                     | 624 229 5853 | COVER FOR TERMINA             | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2533201600 |
| 098                                                                                     | 624 229 5846 | CLIP                          | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2432600400 |
| 099                                                                                     | 625 212 1883 | GUARD                         | 2            | 2            | 2            | 2            | 2            | 2            | 5FM2026000100 |
|  100   | 624 205 5129 | THERMISTOR SENSOR             | 1            | 1            | 1            | 1            | 1            | 1            | 8230531215701 |
| 101                                                                                     | 624 205 5105 | TUBE                          | 1            | 1            | 1            | 1            | 1            | 1            | 8232533015501 |
| 104                                                                                     | 624 204 2358 | DRAIN PAN ASSY                | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0230100101 |
| 105                                                                                     | 624 065 0692 | SPRING                        | 2            | 2            | 2            | 2            | 2            | 2            | 8312236611600 |
| 106                                                                                     | 624 064 7906 | FAN                           | 2            | 2            | 2            | 2            | 2            | 2            | 8312235011100 |
| 107                                                                                     | 624 229 9189 | LEAD WIRE ASSY (FU2-B041C1MP) | 1            | -            | -            | 1            | -            | -            | 7FB0W30133103 |
| 107                                                                                     | 624 231 7753 | LEAD WIRE ASSY (FU2-B041C5MP) | -            | 1            | 1            | -            | 1            | 1            | 7FB0W30133106 |
| 108                                                                                     | 624 203 8610 | BRACKET                       | 2            | 2            | 2            | 2            | 2            | 2            | 8382291000301 |
|  110   | 624 205 1176 | THERMAL PROTECTOR             | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4S40101300 |
| 111                                                                                     | 624 203 8627 | INNER MTG L                   | 2            | 2            | 2            | 2            | 2            | 2            | 5FM2226012301 |
| 112                                                                                     | 624 205 5860 | WIRE COVER                    | 3            | 3            | 3            | 3            | 3            | 3            | 7FB2132202601 |
| 115                                                                                     | 624 203 5527 | FILTER ASSY                   | 1            | 1            | 1            | 1            | 1            | 1            | 5FM0631000300 |
| 116                                                                                     | 624 203 5473 | CONDENSER ASSY                | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0410202300 |
| 117                                                                                     | 624 205 5143 | SEAL                          | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2901205601 |
| 118                                                                                     | 624 231 7760 | HEATER                        | 1            | -            | -            | 1            | -            | -            | 7FB4H10115002 |
| 118                                                                                     | 624 231 7777 | HEATER                        | -            | 1            | 1            | -            | 1            | 1            | 7FB4H10115003 |
| 119                                                                                     | 624 231 7784 | HEATER                        | 1            | -            | -            | 1            | -            | -            | 7FB4H10115102 |
| 119                                                                                     | 624 231 7791 | HEATER                        | -            | 1            | 1            | -            | 1            | 1            | 7FB4H10115103 |
| 120                                                                                     | 624 231 7678 | SENSOR ASSY                   | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0R50101900 |
| 124                                                                                     | 624 203 8634 | INNER MTG R                   | 2            | 2            | 2            | 2            | 2            | 2            | 5FM2226012701 |
| 125                                                                                     | 624 205 5891 | INTER MTG                     | 1            | 1            | 1            | 1            | 1            | 1            | 5FM2226058201 |
| 126                                                                                     | 624 229 8311 | PLATE MTG                     | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2133175000 |
| 127                                                                                     | 624 230 9482 | TRAY DRAIN                    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2130702200 |
| 128                                                                                     | 624 229 8298 | PLATE MTG                     | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2133174901 |
| 129                                                                                     | 624 029 6760 | SHIM                          | 2            | 2            | 2            | 2            | 2            | 2            | 8232432510800 |
| 130                                                                                     | 624 229 9042 | TUBE EVAPORATION ASSY         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0420211700 |
| 132                                                                                     | 624 026 6688 | TUBE DRAIN                    | 1            | 1            | 1            | 1            | 1            | 1            | 8232230312200 |
| 133                                                                                     | 624 207 6636 | TUVE VINYL                    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2906019401 |
| 136                                                                                     | 627 094 8691 | CUSHION PIPE A                | 4            | 4            | 4            | 4            | 4            | 4            | 8642U93000500 |
| 137                                                                                     | 623 000 0414 | CLAMPER LEAD WIRE (HP-2N)     | 3            | 3            | 3            | 3            | 3            | 3            | 3903000504    |
| 138                                                                                     | 624 229 5778 | SLEEVE                        | 4            | 4            | 4            | 4            | 4            | 4            | 7FB2134400700 |
| 139                                                                                     | 624 229 5761 | GROMMET COMP MTG              | 4            | 4            | 4            | 4            | 4            | 4            | 7FB2132908400 |
|  140 | 624 205 1183 | THERMAL PROTECTOR             | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4S40101400 |
| 141                                                                                     | 624 026 0839 | INSULATION                    | 6            | 6            | 6            | 6            | 6            | 6            | 8232140310600 |

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|---------|--------------|-------------------------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
|         |              |                               | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz |               |
| 142     | 624 024 9698 | CAP A                         | 6            | 6            | 6            | 6            | 6            | 6            | 8232132810200 |
| 143     | 623 000 0742 | EYELET                        | 1            | 1            | 1            | 1            | 1            | 1            | 3904101600    |
| 144     | 624 027 1484 | SHIM                          | 1            | 1            | 1            | 1            | 1            | 1            | 8232232511000 |
| 145     | 624 078 0122 | GROMMET                       | 2            | 2            | 2            | 2            | 2            | 2            | 8312332210400 |
| 146     | 624 231 7746 | LEAD WIRE ASSY (FU2-B041C1MP) | 1            | -            | -            | 1            | -            | -            | 7FB0W30133104 |
| 146     | 624 229 9196 | LEAD WIRE ASSY (FU2-B041C5MP) | -            | 1            | 1            | -            | 1            | 1            | 7FB0W30133105 |
| 150     | 624 175 3743 | KNOB                          | 4            | 4            | 4            | 4            | 4            | 4            | 8232137410101 |
| 152     | 624 231 6848 | URETHANE FOAM ASSY            | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0310502501 |
| 153     | 624 231 7807 | EVAPORATOR ASSY               | 1            | -            | -            | 1            | -            | -            | 7FB0410111102 |
| 153     | 624 231 9450 | EVAPORATOR ASSY               | -            | 1            | 1            | -            | 1            | 1            | 7FB0410111103 |
| 154     | 624 064 9399 | BOLT (6X40)                   | 4            | 4            | 4            | 4            | 4            | 4            | 8312236218100 |
| 156     | 624 230 0281 | COMPRESSOR (RL2557-PB)        | 1            | -            | -            | 1            | -            | -            | 7FB2M10100802 |
| 156     | 624 230 0298 | COMPRESSOR (RL2557-SA)        | -            | 1            | -            | -            | 1            | -            | 7FB2M10100803 |
| 156     | 624 230 0304 | COMPRESSOR (RL2557-RA)        | -            | -            | 1            | -            | -            | 1            | 7FB2M10100804 |
| 157     | 624 204 8275 | COVER TUBE                    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2941122003 |
| 158     | 624 029 5978 | GROMMET                       | 1            | 1            | 1            | 1            | 1            | 1            | 8232432210300 |
| 159     | 624 029 5954 | GROMMET                       | 1            | 1            | 1            | 1            | 1            | 1            | 8232432210100 |
| 160     | 624 203 5510 | DRIER                         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB2420700905 |
| 161     | 624 081 7415 | ABSORBER B                    | 1            | 1            | 1            | 1            | 1            | 1            | 8312430412100 |
| 162     | 624 060 2790 | GUIDE ROLLER R                | -            | -            | -            | 40           | 40           | 40           | 8312223311600 |
| 163     | 624 027 5451 | WASHER                        | -            | -            | -            | 40           | 40           | 40           | 8232236410500 |
| 164     | 624 231 6862 | TRACK LEFT                    | -            | -            | -            | 10           | 10           | 10           | 7FB2231903500 |
| 165     | 624 203 7095 | SUPPORT L. F.                 | -            | -            | -            | 1            | 1            | 1            | 7FB2232103801 |
| 166     | 624 223 5071 | BUMPER                        | -            | -            | -            | 20           | 20           | 20           | 7FB2236800300 |
| 167     | 624 214 1907 | DRAWER ASSY                   | -            | -            | -            | 10           | 10           | 10           | 7FB0231800801 |
| 168     | 624 203 7200 | DRAWER ID. CARD               | -            | -            | -            | 10           | 10           | 10           | 8232230920105 |
| 169     | 624 205 5167 | DRAWER RACK GUARD SASH        | -            | -            | -            | 10           | 10           | 10           | 7FB2235301800 |
| 170     | 624 231 6886 | SUPPORT L. B.                 | -            | -            | -            | 1            | 1            | 1            | 7FB2232113301 |
| 172     | 624 231 6893 | SUPPORT R. B.                 | -            | -            | -            | 1            | 1            | 1            | 7FB2232113401 |
| 173     | 624 203 7101 | SUPPORT R. F.                 | -            | -            | -            | 1            | 1            | 1            | 7FB2232103901 |
| 174     | 624 231 6879 | TRACK RIGHT                   | -            | -            | -            | 10           | 10           | 10           | 7FB2231903600 |

# MPR-1411/R

**Note:** The parts marked with  have special characteristics of safety if replace the  marks, use only SANYO specified parts.

| KEY NO.                                                                             | PART CODE    | DESCROPTION              | 1411         | 1411         | 1411         | 1411R        | 1411R        | 1411R        | REFERENCE No. |
|-------------------------------------------------------------------------------------|--------------|--------------------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
|                                                                                     |              |                          | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz | 115V<br>60Hz | 220V<br>50Hz | 220V<br>60Hz |               |
| 175                                                                                 | 624 205 5600 | PROTECTOR                | 2            | 2            | 2            | 2            | 2            | 2            | 7FB2325100200 |
| 176                                                                                 | 624 027 1651 | CLIP                     | 24           | 24           | 24           | 24           | 24           | 24           | 8232232610400 |
| 177                                                                                 | 624 232 2559 | SEAL (*FO-U-F)           | 4            | 4            | 4            | 4            | 4            | 4            | 7FB2903605103 |
| 178                                                                                 | 624 219 8512 | TUBE SUCTION ASSY        | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0420303500 |
| 179                                                                                 | 624 029 4223 | CAPILLARY TUBE H         | 1            | 1            | 1            | 1            | 1            | 1            | 8232420410900 |
| 180                                                                                 | 624 203 7569 | SHIM HINGE               | 4            | 4            | 4            | 4            | 4            | 4            | 7FB2132502700 |
| 201                                                                                 | 624 231 7630 | WIRING ASSY THERMO       | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30385800 |
|  203 | 624 222 1623 | GROUND WIRE L150         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB4W30101313 |
| 205                                                                                 | 624 231 7456 | LEAD WIRE ASSY           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30138000 |
|  206 | 624 220 4176 | GROUND WIRE L:100 (GN/Y) | 4            | 4            | 4            | 4            | 4            | 4            | 7FB4W30101315 |
| 208                                                                                 | 624 231 7470 | WIRING ASSY PCB2         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30385500 |
| 209                                                                                 | 624 229 8991 | WIRING ASSY LED          | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30367000 |
| 210                                                                                 | 624 231 7487 | WIRING ASSY DOOR         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30277500 |
| 211                                                                                 | 624 231 7494 | WIRING ASSY SD           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30385600 |
| 214                                                                                 | 624 230 8584 | WIRING ASSY MS           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30366500 |
| 215                                                                                 | 624 229 9011 | WIRING ASSY BS           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30375700 |
| 217                                                                                 | 624 231 7593 | 1EAD WIRE ASSY           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30111707 |
| 220                                                                                 | 624 231 7500 | WIRING ASSY RLY          | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30385700 |
| 221                                                                                 | 624 231 7579 | WIRING ASSY COMP         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30385301 |
| 222                                                                                 | 624 231 7524 | WIRING ASSY PCB1         | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30385400 |
| 223                                                                                 | 624 231 7531 | WIRING ASSY HE           | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30277000 |
| 224                                                                                 | 624 231 7715 | WIRING ASSY P            | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30390800 |
| 226                                                                                 | 624 231 7555 | WIRING ASSY CAP          | 1            | 1            | 1            | 1            | 1            | 1            | 7FB0W30385900 |
| 227                                                                                 | 624 231 7708 | WIRING ASSY BAL          | 1            | 1            | -            | 1            | 1            | -            | 7FB0W30386001 |
| 998                                                                                 | 624 231 3861 | LABEL                    | 1            | 1            | 1            | 1            | 1            | 1            | 7FB6P48137900 |
| 999                                                                                 | 624 231 7821 | INSTRUCTION MANUAL       | 1            | 1            | 1            | 1            | 1            | 1            | 7FB6P10155200 |

# MPR-1411/R

**Note:** The parts marked with  have special characteristics of safety if replace the  marks, use only SANYO specified parts.

| KEY NO.                                                                                 | PART CODE    | DESCROPTION         | 1411         | 1411R        | PART CODE    | REFERENCE No. |
|-----------------------------------------------------------------------------------------|--------------|---------------------|--------------|--------------|--------------|---------------|
|                                                                                         |              |                     | 230V<br>50Hz | 230V<br>50Hz |              |               |
| 001                                                                                     | 924 203 7522 | HINGE ASSY LEFT T   | 1            | 1            | 624 203 7521 | 7FB0132001501 |
| 002                                                                                     | 924 231 6856 | URETHANE FOAM ASSY  | 1            | 1            | 624 231 6855 | 7FB0310502401 |
| 003                                                                                     | 924 203 7546 | HINGE ASSY LEFT B   | 1            | 1            | 624 203 7545 | 7FB0132001701 |
| 004                                                                                     | 924 203 7539 | HINGE ASSY RIGHT T  | 1            | 1            | 624 203 7538 | 7FB0132001601 |
| 005                                                                                     | 924 203 6839 | GROMMET             | 2            | 2            | 624 203 6838 | 7FB2332200500 |
| 006                                                                                     | 924 203 6822 | DOOR GASKET         | 2            | 2            | 624 203 6821 | 7FB0321600800 |
| 007                                                                                     | 924 028 5307 | PLATE MTG           | 4            | 4            | 624 028 5306 | 8232333111100 |
| 008                                                                                     | 924 203 6808 | DOOR PANEL          | 2            | 2            | 624 203 6807 | 7FB2320102900 |
| 009                                                                                     | 924 203 6815 | DOOR GLASS GASKET   | 2            | 2            | 624 203 6814 | 7FB2331500400 |
| 010                                                                                     | 924 203 6792 | DOOR GLASS          | 2            | 2            | 624 203 6791 | 7FB0336100600 |
| 011                                                                                     | 924 232 2567 | SEAL                | 4            | 4            | 624 232 2566 | 8232332412600 |
| 012                                                                                     | 924 203 7577 | GROMMET A           | 2            | 2            | 624 203 7576 | 7FB2332200700 |
| 013                                                                                     | 924 203 7553 | HINGE ASSY RIGHT B  | 1            | 1            | 624 203 7552 | 7FB0132001801 |
| 014                                                                                     | 924 203 7584 | PLATE LOCK          | 1            | 1            | 624 203 7583 | 7FB2130200401 |
| 015                                                                                     | 924 176 1183 | SHIM LATCH A        | 1            | 1            | 624 176 1182 | 7FB2132500500 |
| 016                                                                                     | 924 207 9300 | PLATE MTG DOOR SW   | 2            | 2            | 624 207 9309 | 7FB2133125300 |
|  017 | 924 197 1926 | DOOR SWITCH         | 2            | 2            | 624 197 1925 | 7FB4S10104100 |
| 018                                                                                     | 924 076 4758 | KEY                 | 2            | 2            | 624 076 4757 | 8312330780600 |
| 019                                                                                     | 924 226 2641 | LOCK ASSY (PR-414)  | 2            | 2            | 624 226 2640 | 7FB0330600600 |
| 020                                                                                     | 924 205 5113 | PLATE LOCK ASSY     | 2            | 2            | 624 205 5112 | 7FB0330900101 |
| 021                                                                                     | 924 028 3990 | GUIDE LOCK          | 2            | 2            | 624 028 3999 | 8232331210100 |
| 023                                                                                     | 924 203 6846 | GROMMET B           | 2            | 2            | 624 203 6845 | 7FB2332200600 |
| 024                                                                                     | 924 205 0255 | GUARD               | 2            | 2            | 624 205 0254 | 7FB2233601101 |
| 025                                                                                     | 924 211 0805 | PLATE SUPPORT       | 8            | -            | 624 211 0804 | 7FB2222101000 |
| 026                                                                                     | 924 230 9742 | SHELF               | 8            | -            | 624 230 9741 | 7FB2220503801 |
| 027                                                                                     | 925 073 4727 | SUPPORT SHELF       | 32           | -            | 625 073 4726 | 8382232103801 |
| 032                                                                                     | 925 210 0650 | SUPPORT             | 2            | 2            | 625 210 0659 | 5FM2175002701 |
| 033                                                                                     | 924 225 7456 | COVER ASSY 1404     | 1            | 1            | 624 225 7455 | 7FB0134201702 |
| 035                                                                                     | 924 227 9403 | COVER RECORDER      | 1            | 1            | 624 227 9402 | 7FB2133012903 |
| 036                                                                                     | 924 209 1586 | SHAFT COVER         | 1            | 1            | 624 209 1585 | 7FB2236302001 |
| 037                                                                                     | 924 218 7937 | STOP DOOR L         | 1            | 1            | 624 218 7936 | 7FB2330500400 |
| 038                                                                                     | 924 232 1997 | STOP DOOR R         | 1            | 1            | 624 232 1996 | 7FB2330500300 |
| 041                                                                                     | 924 228 8870 | TRAY DRAIN L        | 1            | 1            | 624 228 8879 | 7FB2130700702 |
| 042                                                                                     | 924 228 8863 | TRAY DRAIN R        | 1            | 1            | 624 228 8862 | 7FB2130700802 |
| 045                                                                                     | 924 214 1014 | CONTROL PANEL A     | 1            | 1            | 624 214 1013 | 7FB2134509100 |
| 046                                                                                     | 924 231 6924 | ELEC COMPONENT ASSY | 1            | 1            | 624 231 6923 | 7FB0U20215304 |
|  047 | 924 183 3149 | SWITCH (HLS112D)    | 1            | 1            | 624 183 3148 | 7FB4S10100300 |
| 049                                                                                     | 924 230 9735 | COVER               | 1            | 1            | 624 230 9734 | 7FB2133036800 |

# MPR-1411/R

**Note:** The parts marked with  have special characteristics of safety if replace the  marks, use only SANYO specified parts.

| KEY NO.                                                                                 | PART CODE    | DESCROPTION                | 1411         | 1411R        | PART CODE    | REFERENCE No. |
|-----------------------------------------------------------------------------------------|--------------|----------------------------|--------------|--------------|--------------|---------------|
|                                                                                         |              |                            | 230V<br>50Hz | 230V<br>50Hz |              |               |
| 051                                                                                     | 924 229 8268 | PLATE MTG                  | 1            | 1            | 624 229 8267 | 7FB2133174700 |
| 052                                                                                     | 924 216 0589 | COVER                      | 1            | 1            | 624 216 0588 | 7FB2533200700 |
| 055                                                                                     | 924 229 5236 | TRIM PANEL                 | 1            | 1            | 624 229 5235 | 7FB2611305551 |
| 056                                                                                     | 924 204 8429 | COVER STOPPER              | 1            | 1            | 624 204 8428 | 7FB2330500201 |
| 057                                                                                     | 924 207 6323 | COLLAR                     | 1            | 1            | 624 207 6322 | 5FM2121000201 |
| 058                                                                                     | 925 070 8919 | SUPPORT                    | 1            | 1            | 625 070 8918 | 8382197513900 |
| 060                                                                                     | 924 231 6931 | SOCKET                     | 1            | 1            | 624 231 6930 | 7FB4J10106100 |
| 061                                                                                     | 924 204 1956 | SUPPORT                    | 2            | 2            | 624 204 1955 | 7FB2132105700 |
| 062                                                                                     | 925 156 7904 | CLIP                       | 2            | 2            | 625 156 7903 | 8452532913210 |
|  063   | 924 006 5060 | FULORESCENT LAMP (FL-40SD) | 1            | 1            | 624 006 5069 | 4614942002    |
| 064                                                                                     | 925 116 1584 | COVER                      | 1            | 1            | 625 116 1583 | 8422500111600 |
| 065                                                                                     | 924 203 7058 | SUPPORT SHELF FRONT        | 1            | 1            | 624 203 7057 | 7FB2232103601 |
| 066                                                                                     | 924 231 6948 | SOCKET                     | 1            | 1            | 624 231 6947 | 7FB4J10106200 |
|  068  | 924 232 2741 | THERMOSTAT                 | 1            | 1            | 624 232 2740 | 7FB4S40104500 |
|  071 | 924 200 2759 | TERMINAL BASE 6P           | 1            | 1            | 624 200 2758 | 7FB4J30100801 |
| 072                                                                                     | 924 229 8633 | PLATE MTG                  | 1            | 1            | 624 229 8632 | 7FB2533104800 |
| 073                                                                                     | 924 226 3181 | SHIM                       | 1            | 1            | 624 226 3180 | 7FB2532500500 |
|  074 | 926 120 1553 | CAPACITOR (6MF, 400VAC)    | 1            | 1            | 626 120 1552 | 4223947268    |
| 075                                                                                     | 924 229 7223 | CAPACITOR                  | 1            | 1            | 624 229 7222 | 7FB4C10100400 |
| 076                                                                                     | 924 231 7860 | LEAD WIRE ASSY             | 1            | 1            | 624 231 7869 | 7FB0W30138103 |
|  077 | 924 219 5024 | TERMINAL BASE 3P           | 1            | 1            | 624 219 5023 | 7FB4S10108201 |
| 078                                                                                     | 924 211 0812 | GROMMET (20X40)            | 1            | 1            | 624 211 0811 | 7FB2130402400 |
| 079                                                                                     | 924 231 5446 | PLATE MTG                  | 1            | 1            | 624 231 5445 | 7FB2133183701 |
|  081 | 924 006 5244 | GLOW STARTER (FG-4P)       | 1            | 1            | 624 006 5243 | 4615904001    |
| 082                                                                                     | 924 231 7624 | SOCKET                     | 1            | 1            | 624 231 7623 | 7FB4J10106300 |
|  083 | 924 220 1657 | TERMINAL BASE (3P)         | 1            | 1            | 624 220 1656 | 7FB4J30101103 |
| 091                                                                                     | 926 520 0323 | FAN ASSY                   | 1            | 1            | 626 520 0322 | 8020340113200 |
| 092                                                                                     | 924 231 7730 | LEAD WIRE ASSY             | 1            | 1            | 624 231 7739 | 7FB0W30124503 |
| 095                                                                                     | 924 230 0329 | OVER LORD RELAY            | 1            | 1            | 624 230 0328 | 7FB4S20209400 |

# MPR-1411/R

**Note:** The parts marked with  have special characteristics of safety if replace the  marks, use only SANYO specified parts.

| KEY NO.                                                                               | PART CODE    | DESCROPTION               | 1411         | 1411R        | PART CODE    | REFERENCE No. |
|---------------------------------------------------------------------------------------|--------------|---------------------------|--------------|--------------|--------------|---------------|
|                                                                                       |              |                           | 230V<br>50Hz | 230V<br>50Hz |              |               |
| 096                                                                                   | 924 229 7230 | PTC-ASM                   | 1            | 1            | 624 229 7239 | 7FB4S20209200 |
| 097                                                                                   | 924 229 5854 | COVER FOR TERMINA         | 1            | 1            | 624 229 5853 | 7FB2533201600 |
| 098                                                                                   | 924 229 5847 | CLIP                      | 1            | 1            | 624 229 5846 | 7FB2432600400 |
| 099                                                                                   | 925 212 1884 | GUARD                     | 2            | 2            | 625 212 1883 | 5FM2026000100 |
|  100 | 924 205 5120 | THERMISTOR SENSOR         | 1            | 1            | 624 205 5129 | 8230531215701 |
| 101                                                                                   | 924 205 5106 | TUBE                      | 1            | 1            | 624 205 5105 | 8232533015501 |
| 104                                                                                   | 924 204 2359 | DRAIN PAN ASSY            | 1            | 1            | 624 204 2358 | 7FB0230100101 |
| 105                                                                                   | 924 065 0693 | SPRING                    | 2            | 2            | 624 065 0692 | 8312236611600 |
| 106                                                                                   | 924 064 7907 | FAN                       | 2            | 2            | 624 064 7906 | 8312235011100 |
| 107                                                                                   | 924 231 7754 | LEAD WIRE ASSY            | 1            | 1            | 624 231 7753 | 7FB0W30133106 |
| 108                                                                                   | 924 203 8611 | BRACKET                   | 2            | 2            | 624 203 8610 | 8382291000301 |
|  110 | 924 205 1177 | THERMAL PROTECTOR         | 1            | 1            | 624 205 1176 | 7FB4S40101300 |
| 111                                                                                   | 924 203 8628 | INNER MTG L               | 2            | 2            | 624 203 8627 | 5FM2226012301 |
| 112                                                                                   | 924 205 5861 | WIRE COVER                | 3            | 3            | 624 205 5860 | 7FB2132202601 |
| 115                                                                                   | 924 203 5528 | FILTER ASSY               | 1            | 1            | 624 203 5527 | 5FM0631000300 |
| 116                                                                                   | 924 203 5474 | CONDENSER ASSY            | 1            | 1            | 624 203 5473 | 7FB0410202300 |
| 117                                                                                   | 924 205 5144 | SEAL                      | 1            | 1            | 624 205 5143 | 7FB2901205601 |
| 118                                                                                   | 924 231 7778 | HEATER                    | 1            | 1            | 624 231 7777 | 7FB4H10115003 |
| 119                                                                                   | 924 231 7792 | HEATER                    | 1            | 1            | 624 231 7791 | 7FB4H10115103 |
| 120                                                                                   | 924 231 7679 | SENSOR ASSY               | 1            | 1            | 624 231 7678 | 7FB0R50101900 |
| 124                                                                                   | 924 203 8635 | INNER MTG R               | 2            | 2            | 624 203 8634 | 5FM2226012701 |
| 125                                                                                   | 924 205 5892 | INTER MTG                 | 1            | 1            | 624 205 5891 | 5FM2226058201 |
| 126                                                                                   | 924 229 8312 | PLATE MTG                 | 1            | 1            | 624 229 8311 | 7FB2133175000 |
| 127                                                                                   | 924 230 9483 | TRAY DRAIN                | 1            | 1            | 624 230 9482 | 7FB2130702200 |
| 128                                                                                   | 924 229 8299 | PLATE MTG                 | 1            | 1            | 624 229 8298 | 7FB2133174901 |
| 129                                                                                   | 924 029 6761 | SHIM                      | 2            | 2            | 624 029 6760 | 8232432510800 |
| 130                                                                                   | 924 229 9043 | TUBE EVAPORATION ASSY     | 1            | 1            | 624 229 9042 | 7FB0420211700 |
| 132                                                                                   | 924 026 6689 | TUBE DRAIN                | 1            | 1            | 624 026 6688 | 8232230312200 |
| 133                                                                                   | 924 207 6637 | TUVE VINYL                | 1            | 1            | 624 207 6636 | 7FB2906019401 |
| 136                                                                                   | 927 094 8692 | CUSHION PIPE A            | 4            | 4            | 627 094 8691 | 8642U93000500 |
| 137                                                                                   | 923 000 0415 | CLAMPER LEAD WIRE (HP-2N) | 3            | 3            | 623 000 0414 | 3903000504    |
| 138                                                                                   | 924 229 5779 | SLEEVE                    | 4            | 4            | 624 229 5778 | 7FB2134400700 |
| 139                                                                                   | 924 229 5762 | GROMMET COMP MTG          | 4            | 4            | 624 229 5761 | 7FB2132908400 |
| 140                                                                                   | 924 205 1184 | THERMAL PROTECTOR         | 1            | 1            | 624 205 1183 | 7FB4S40101400 |
| 141                                                                                   | 924 026 0830 | INSULATION                | 6            | 6            | 624 026 0839 | 8232140310600 |

# MPR-1411/R

**Note:** The parts marked with  have special characteristics of safety if replace the  marks, use only SANYO specified parts.

| KEY NO. | PART CODE    | DESCROPTION            | 1411         | 1411R        | PART CODE    | REFERENCE No. |
|---------|--------------|------------------------|--------------|--------------|--------------|---------------|
|         |              |                        | 230V<br>50Hz | 230V<br>50Hz |              |               |
| 142     | 924 024 9699 | CAP A                  | 6            | 6            | 624 024 9698 | 8232132810200 |
| 143     | 923 000 0743 | EYELET                 | 1            | 1            | 623 000 0742 | 3904101600    |
| 144     | 924 027 1485 | SHIM                   | 1            | 1            | 624 027 1484 | 8232232511000 |
| 145     | 924 078 0123 | GROMMET                | 2            | 2            | 624 078 0122 | 8312332210400 |
| 146     | 924 229 9197 | LEAD WIRE ASSY         | 1            | 1            | 624 229 9196 | 7FB0W30133105 |
| 150     | 924 175 3744 | KNOB                   | 4            | 4            | 624 175 3743 | 8232137410101 |
| 152     | 924 231 6849 | URETHANE FOAM ASSY     | 1            | 1            | 624 231 6848 | 7FB0310502501 |
| 153     | 924 231 9451 | EVAPORATOR ASSY        | 1            | 1            | 624 231 9450 | 7FB0410111103 |
| 154     | 924 064 9390 | BOLT (6X40)            | 4            | 4            | 624 064 9399 | 8312236218100 |
| 156     | 924 230 0299 | COMPRESSOR             | 1            | 1            | 624 230 0298 | 7FB2M10100804 |
| 157     | 924 204 8276 | COVER TUBE             | 1            | 1            | 624 204 8275 | 7FB2941122003 |
| 158     | 924 029 5979 | GROMMET                | 1            | 1            | 624 029 5978 | 8232432210300 |
| 159     | 924 029 5955 | GROMMET                | 1            | 1            | 624 029 5954 | 8232432210100 |
| 160     | 924 203 5511 | DRIER                  | 1            | 1            | 624 203 5510 | 7FB2420700905 |
| 161     | 924 081 7416 | ABSORBER B             | 1            | 1            | 624 081 7415 | 8312430412100 |
| 162     | 924 060 2791 | GUIDE ROLLER R         | -            | 40           | 624 060 2790 | 8312223311600 |
| 163     | 924 027 5452 | WASHER                 | -            | 40           | 624 027 5451 | 8232236410500 |
| 164     | 924 231 6863 | TRACK LEFT             | -            | 10           | 624 231 6862 | 7FB2231903500 |
| 165     | 924 203 7096 | SUPPORT L. F.          | -            | 1            | 624 203 7095 | 7FB2232103801 |
| 166     | 924 223 5072 | BUMPER                 | -            | 20           | 624 223 5071 | 7FB2236800300 |
| 167     | 924 214 1908 | DRAWER ASSY            | -            | 10           | 624 214 1907 | 7FB0231800801 |
| 168     | 924 203 7201 | DRAWER ID. CARD        | -            | 10           | 624 203 7200 | 8232230920105 |
| 169     | 924 205 5168 | DRAWER RACK GUARD SASH | -            | 10           | 624 205 5167 | 7FB2235301800 |
| 170     | 924 231 6887 | SUPPORT L. B.          | -            | 1            | 624 231 6886 | 7FB2232113301 |
| 172     | 924 231 6894 | SUPPORT R. B.          | -            | 1            | 624 231 6893 | 7FB2232113401 |
| 173     | 924 203 7102 | SUPPORT R. F.          | -            | 1            | 624 203 7101 | 7FB2232103901 |
| 174     | 924 231 6870 | TRACK RIGHT            | -            | 10           | 624 231 6879 | 7FB2231903600 |

# MPR-1411/R

**Note:** The parts marked with  have special characteristics of safety if replace the  marks, use only SANYO specified parts.

| KEY NO.                                                                               | PART CODE    | DESCROPTION              | 1411         | 1411R        | PART CODE    | REFERENCE No. |
|---------------------------------------------------------------------------------------|--------------|--------------------------|--------------|--------------|--------------|---------------|
|                                                                                       |              |                          | 230V<br>50Hz | 230V<br>50Hz |              |               |
| 175                                                                                   | 924 205 5601 | PROTECTOR                | 2            | 2            | 624 205 5600 | 7FB2325100200 |
| 176                                                                                   | 924 027 1652 | CLIP                     | 24           | 24           | 624 027 1651 | 8232232610400 |
| 177                                                                                   | 924 232 2550 | SEAL (*F0-U-F)           | 4            | 4            | 624 232 2559 | 7FB2903605103 |
| 178                                                                                   | 924 219 8513 | TUBE SUCTION ASSY        | 1            | 1            | 624 219 8512 | 7FB0420303500 |
| 179                                                                                   | 924 029 4224 | CAPILLARY TUBE H         | 1            | 1            | 624 029 4223 | 8232420410900 |
| 180                                                                                   | 924 203 7560 | SHIM HINGE               | 4            | 4            | 624 203 7569 | 7FB2132502700 |
| 201                                                                                   | 924 231 7631 | WIRING ASSY THERMO       | 1            | 1            | 624 231 7630 | 7FB0W30385800 |
|  203 | 924 222 1624 | GROUND WIRE L150         | 1            | 1            | 624 222 1623 | 7FB4W30101313 |
| 205                                                                                   | 924 231 7457 | LEAD WIRE ASSY           | 1            | 1            | 624 231 7456 | 7FB0W30138000 |
|  206 | 924 220 4177 | GROUND WIRE L:100 (GN/Y) | 4            | 4            | 624 220 4176 | 7FB4W30101315 |
| 208                                                                                   | 924 231 7471 | WIRING ASSY PCB2         | 1            | 1            | 624 231 7470 | 7FB0W30385500 |
| 209                                                                                   | 924 229 8992 | WIRING ASSY LED          | 1            | 1            | 624 229 8991 | 7FB0W30367000 |
| 210                                                                                   | 924 231 7488 | WIRING ASSY DOOR         | 1            | 1            | 624 231 7487 | 7FB0W30277500 |
| 211                                                                                   | 924 231 7495 | WIRING ASSY SD           | 1            | 1            | 624 231 7494 | 7FB0W30385600 |
| 214                                                                                   | 924 230 8585 | WIRING ASSY MS           | 1            | 1            | 624 230 8584 | 7FB0W30366500 |
| 215                                                                                   | 924 229 9012 | WIRING ASSY BS           | 1            | 1            | 624 229 9011 | 7FB0W30375700 |
| 217                                                                                   | 924 231 7594 | 1EAD WIRE ASSY           | 1            | 1            | 624 231 7593 | 7FB0W30111707 |
| 220                                                                                   | 924 231 7501 | WIRING ASSY RLY          | 1            | 1            | 624 231 7500 | 7FB0W30385700 |
| 221                                                                                   | 924 231 7570 | WIRING ASSY COMP         | 1            | 1            | 624 231 7579 | 7FB0W30385301 |
| 222                                                                                   | 924 231 7525 | WIRING ASSY PCB1         | 1            | 1            | 624 231 7524 | 7FB0W30385400 |
| 223                                                                                   | 924 231 7532 | WIRING ASSY HE           | 1            | 1            | 624 231 7531 | 7FB0W30277000 |
| 224                                                                                   | 924 231 7716 | WIRING ASSY P            | 1            | 1            | 624 231 7715 | 7FB0W30390800 |
| 226                                                                                   | 924 231 7556 | WIRING ASSY CAP          | 1            | 1            | 624 231 7555 | 7FB0W30385900 |
| 998                                                                                   | 924 231 3862 | LABEL                    | 1            | 1            | 624 231 3861 | 7FB6P48137900 |
| 999                                                                                   | 924 231 7822 | INSTRUCTION MANUAL       | 1            | 1            | 624 231 7821 | 7FB6P10155200 |



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